

Test Report

Product UNIVERSALIS
Size(s) mm 3,2 * 350
Item No. 588700
Lot/Batch P1MS190096

Product Line SMAW

Class AWS A5.1 : E6013
ISO 2560-A : E 42 0 RR 12

Customer Ref 1-88377733-10
Our Reference 812380009
Quantity 42.0 PAC
Customer Laspartners Multiweld BV

Riga 3
BARENDRECHT 2993 LW
Nederland

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V	Al
0.110	0.39	0.47	0.024	0.010	0.03	0.03	0.01	0.01	0.03	0.02	0.01

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Temp. °C	ReH MPa	Rm MPa
AW	21	514	533

Cond.	Temp. °C	KV J	Temp. °C	KV J
AW	0	88	-10	79

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Smitweld BV
Nieuwe Dukenburgseweg 20
6534 AD Nijmegen
Netherlands

Hamis Calonic International Sp. z o.o.
Kierownik Kontroli Jakości

Remigiusz Polaczek
Remigiusz Polaczek

Printed

By
Function
Date

Eugene Peilouw
Orderpicker
26/FEB/2019

Cert. No.

00655041

ZEUCMN, 1