

Test Report

Product **BASO 100**
Size(s) mm **3,2 * 350**
Item No. **570182**
Lot/Batch **O2MS191106**

Product Line **Electrode**

Class **AWS A5.1 : E7016 H4R**
ISO 2560-A : E 42 3 B 12 H5

Customer Ref **522-88379805-010**

Our Reference **812945377**

Quantity **192.0 PAC**

Customer **Laspartners Multiweld BV**

Riga 3

BARENDRECHT 2993 LW

Nederland

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.071	0.57	1.04	0.016	0.007	0.06	0.02	0.04	0.01	0.02	0.01

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Temp. °C	ReL MPa	Rm MPa	A5 %	Temp. °C	KV J	Temp. °C	KV J
20	529	612	24	-30	110	-20	132

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Smitweld BV
Nieuwe Dukenburgseweg 20
6534 AD Nijmegen
Netherlands

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