

Test Report

Product **OMNIA**
Size(s) mm **2,5 * 350**
Item No. **588683**
Lot/Batch **P1MS190480**
Product Line **SMAW**

Class **AWS A5.1 : E6013**
ISO 2560-A : E 42 0 RC 11

Customer Ref **522-88381487-010**
Our Reference **812988605**
Quantity **50.0 PAC**
Customer **Laspartners Multiweld BV**

Riga 3
BARENDRECHT 2993 LW
Nederland

Chemical analysis (%)											According to EN10204 2.2
C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V	Al
0.070	0.42	0.53	0.015	0.014	0.03	0.01	<0.01	0.01	0.02	0.01	0.01

Mechanical tests, all weld metal

Tensile testing

Impact testing

Cond.	Temp. °C	ReH MPa	Rm MPa	A5 %
AW	21	507	528	26

Cond.	Temp. °C	KV J
AW	0	77

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
Lincoln Smitweld BV
Nieuwe Dukenburgseweg 20
6534 AD Nijmegen
Netherlands

Hermis Caloric International Sp. z o.o.
Kierownik Kontroli Jakości

Remigiusz Polaczek
Remigiusz Polaczek

Printed
By
Function
Date

Marco Verhoeven
Orderpicker
11/JUL/2019

Cert. No.
00765277
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